



BE AN EXHIBITOR

AT THE NATIONAL SEXUAL ASSAULT CONFERENCE

IN WASHINGTON, D.C.  AUGUST 31, - SEPTEMBER 2, 2016

This conference hosted by the National Sexual Violence Resource Center (NSVRC) and the Pennsylvania Coalition Against Rape (PCAR), provides an excellent opportunity for your organization or business to promote your services and products to an anticipated 1,500 conference participants from across the country. Space is limited, apply now!

EXHIBIT APPLICATIONS DUE
YOU CAN APPLY ONLINE NOW.

March 11, 2016
<http://www.nsvrc.org/nsac-2016-exhibitor-application>

All exhibit applications must be reviewed and approved in advance. Upon approval, you will receive a confirmation letter and an exhibitor packet containing detailed information including your booth assignment, exhibit area floor plan, a listing of optional Audio/Visual rental services, and other resource information to assist you. **Applicants will be notified by April 1, 2016.**

ABOUT THE EXHIBIT AREA

The exhibit area is located centrally and will have heavy traffic. The exhibitor area is:

- Air conditioned and carpeted
- Located near main ballroom and breakout session rooms
- Near the location of the PCAR/NSVRC store
- Located in area where receptions and breaks will occur

QUESTIONS?

If you have questions regarding this exhibit opportunity, please contact resources@nsvrc.org

Level	Fee	Setup Area	The Details
NON-PROFIT	\$400	8' X 10'	Proof of non-profit status required with application Basic Exhibit Package: 8 x 10 foot space including: 6 foot long, draped table; 2 chairs; wastebasket; identification sign; listing in the conference program and two Exhibit Area Only badges.
FOR PROFIT / GOVERNMENT	\$800	8' X 10'	Basic Exhibit Package: 8 x 10 foot space including: 6 foot long, draped table; 2 chairs; wastebasket; identification sign; listing in the conference program and two Exhibit Area Only badges.

EXHIBIT AREA HOURS OF OPERATION (Subject to change)

Exhibit set-up	Tuesday, August 30, from 6 p.m. to 8 p.m. Wednesday, August 31, from 7 a.m. to 8 a.m.
Exhibit open	Wednesday, August 31, from 8 a.m. to 7 p.m., with evening reception Thursday, September 1, from 8 a.m. to 5:30 p.m. Friday, September 2, from 8 a.m. to noon
Exhibit take-down	Friday, September 2, from noon to 1 p.m. (Booths may not be dismantled prior to noon)

EXHIBITOR IDENTIFICATION REQUIREMENTS

All persons working in the Exhibit Area must wear a conference badge at all times. All exhibitors will receive two "Exhibit Area Only" badges.

MERCHANDISE SALES

Exhibitors may sell merchandise from booths during the exhibit hours of the conference. The conference center prohibits the sale of alcohol, food, beverage or tobacco products.

SECURITY

All exhibitors are responsible for the items in their assigned space. The exhibit will be locked after business hours.

PCAR/NSVRC RIGHTS

The Conference Planning Committee reserves the right to relocate any exhibit and/or restrict exhibitors with respect to methods of operation and display. If, for any reason, an exhibit is deemed objectionable, the exhibit will be removed.

CANCELLATION POLICY

Written cancellation requests received by June 1, 2016 will be honored. Refunds less a \$100 administrative fee will be returned 4-6 weeks following the conference. No refunds will be provided after this date.